

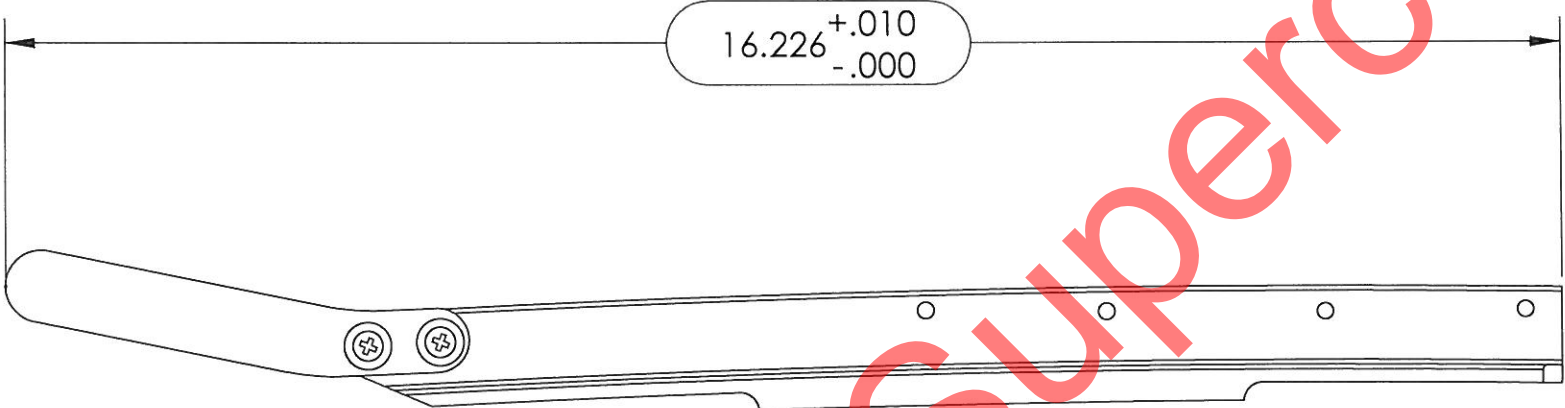
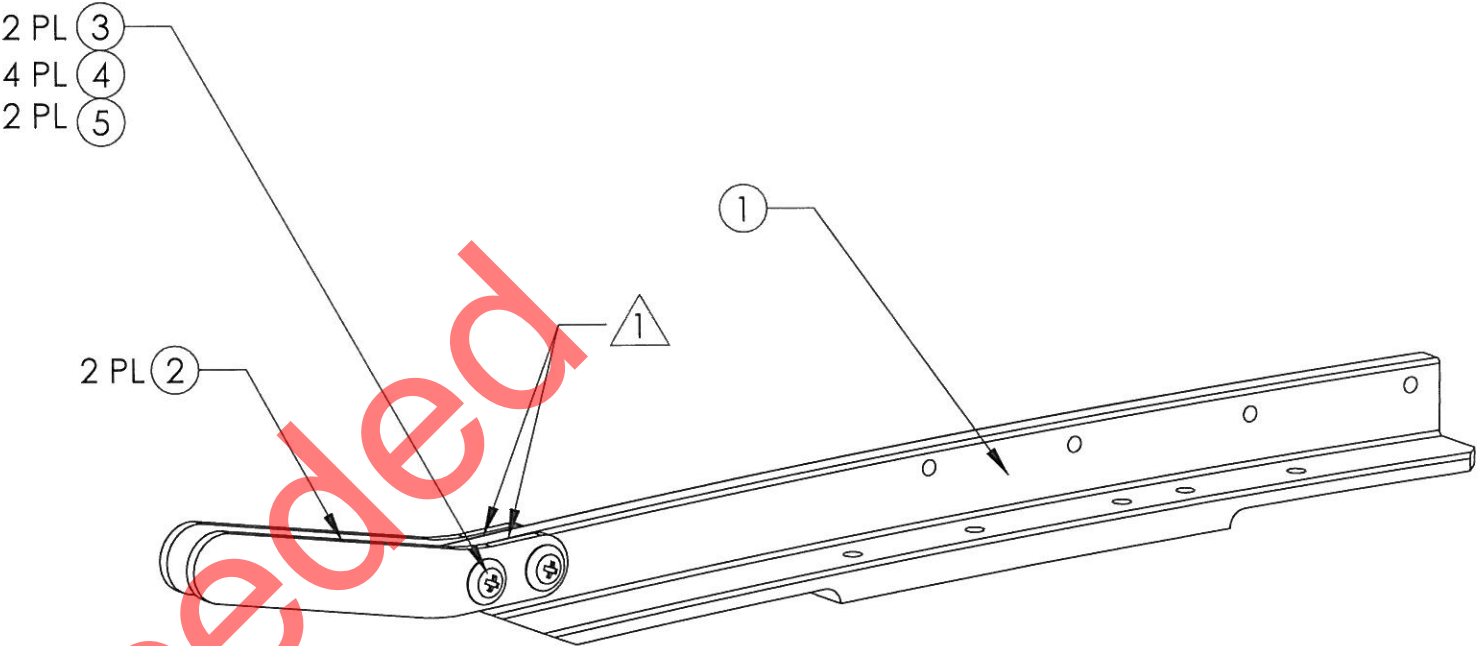
1 2 3 4 5 6 7 8

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REVISIONS		
REV.	DESCRIPTION	DATE
	LAST PROTOTYPE RELEASE PR1	
N/C	INITIAL RELEASE	06-21-10
		P. BRAVO

NOTES:

- 1 MATERIAL: ALUMINUM 7075-T651 PER AMS-QQ-A-250/12.
- 2 FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK; PRETREAT PR-148 ADHESION PROMOTER, PRIME IAW MIL-P-23377J, TYPE I, CLASS N.
- 3 APPLY F/N 6 AS REQUIRED TO ALL FAYING SURFACES OF F/N 1 UPON ASSEMBLY.
4. DIMENSIONS SHOWN PRIOR TO FINISH.
5. INSPECTION DIMENSIONS SHOWN AFTER FINISH.



	A/R	6	601.2764	RTV	LOCTITE 598	
	2	5	601.1541	LOCKNUT	MS21042L08	
	4	4	601.3135	WASHER	NAS1149FN816P	
	2	3	601.3201	SCREW	MS27039-0815	
	2	2	647.9811	PLATE	1	2
	1	1	647.9810	MOUNTING RAIL	1	2
			647.9801	MOUNTING TEE ASSY	1	2
	.9801	FIND #	PART #	DESCRIPTION	MAT'L	SPEC.

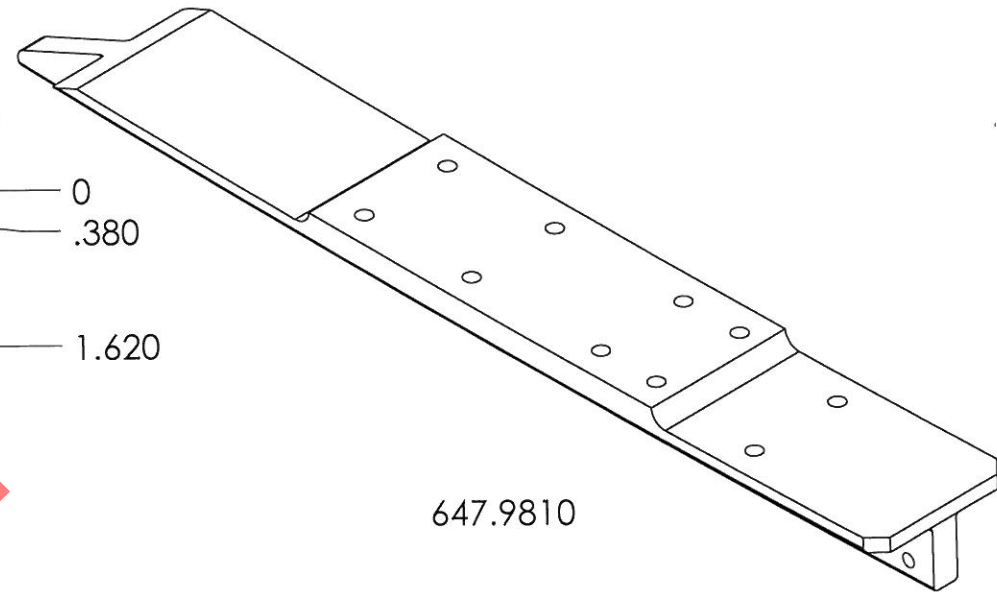
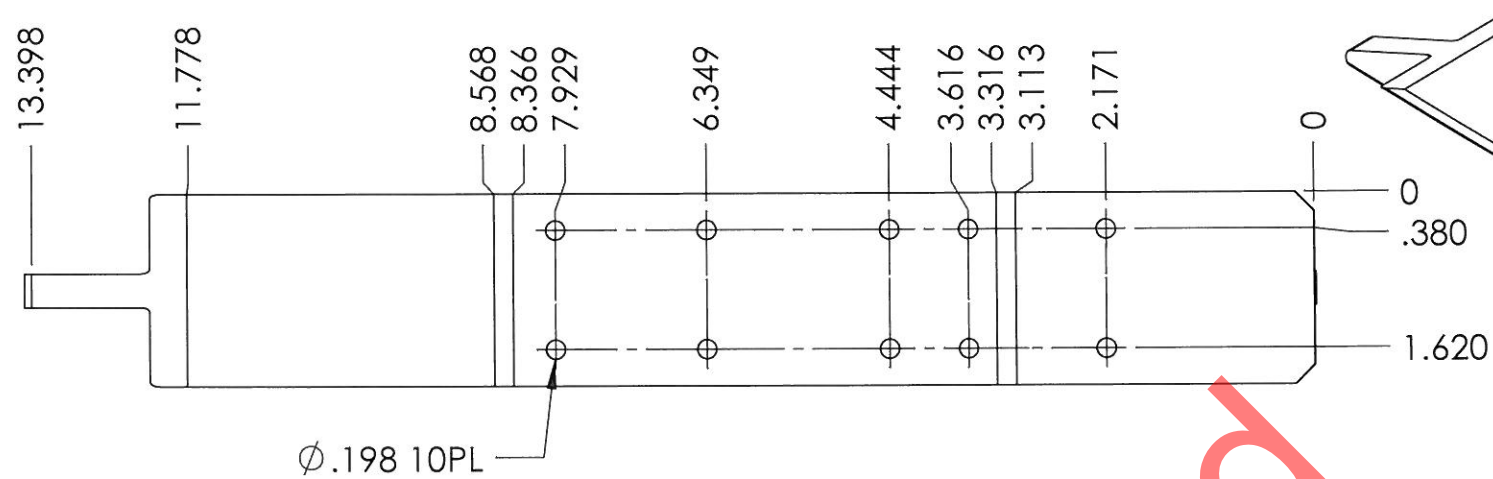
QTY		PARTS LIST			
NEXT ASSY (S)		ORIGINAL DATE (MO-DA-YR) 06-21-10			
647.8900		DRAWN BY D.SCHUR CHECKER P. BRAVO			
		DRAWING APPROVAL P. BRAVO 06-21-10			
		CONTRACT No.			
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°			
		SIZE B	CAGE CODE 07MZ6	DWG. NO 647.9800	REV. N/C
		SCALE NONE			SHEET 1 OF 3

APICAL INDUSTRIES
2608 TEMPLE HEIGHTS DR.
OCEANSIDE, CA. 92056-3512 (760)724-5300

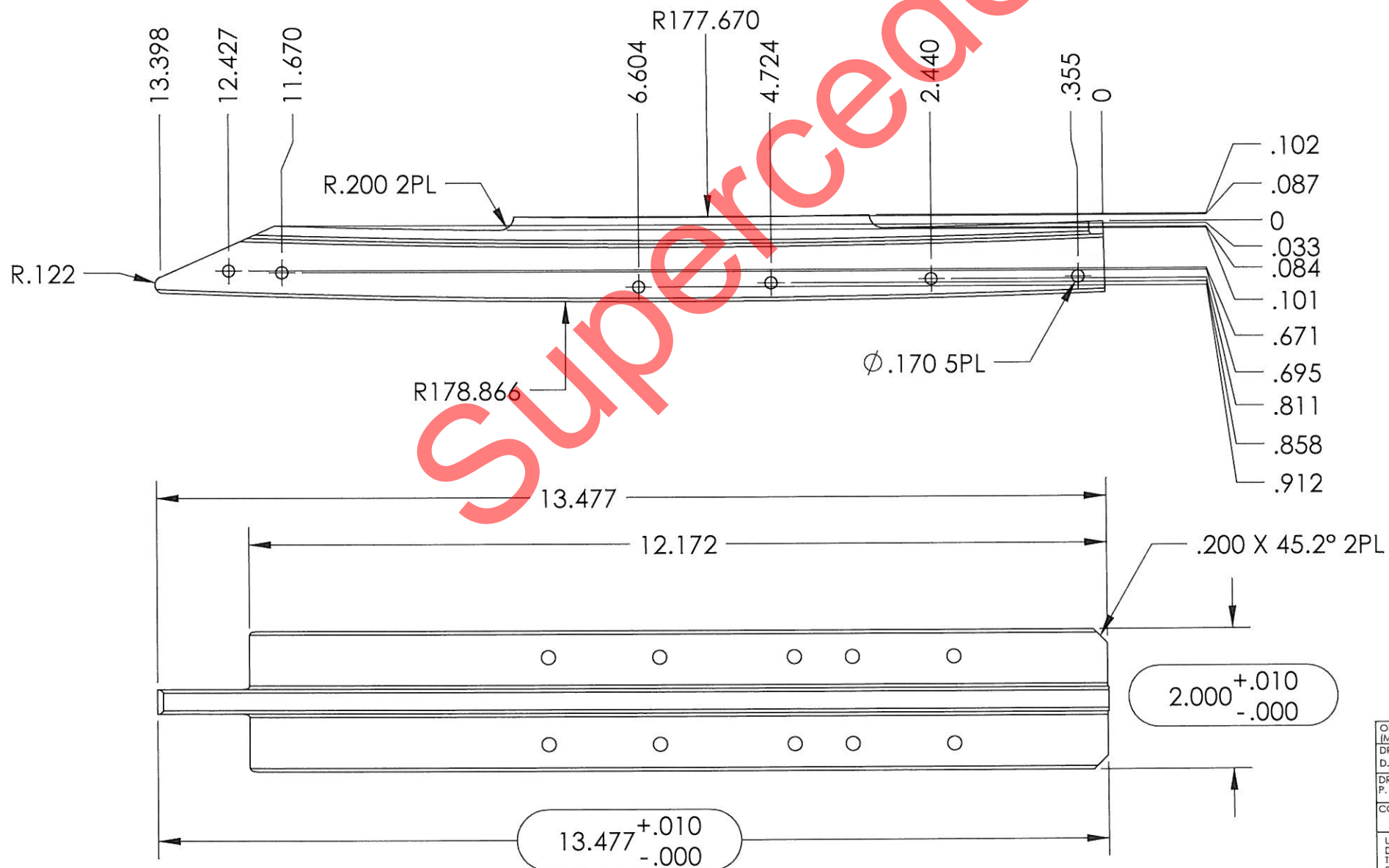
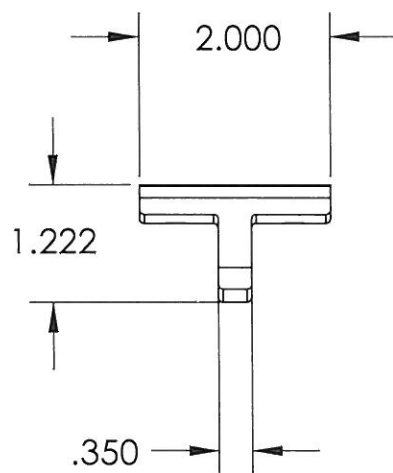
MOUNTING ASSY

1 2 3 4 5 6 7 8

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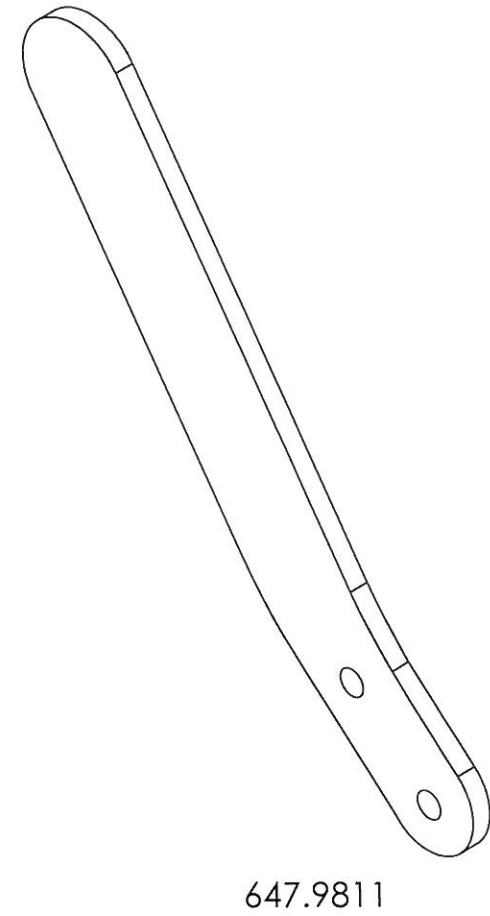
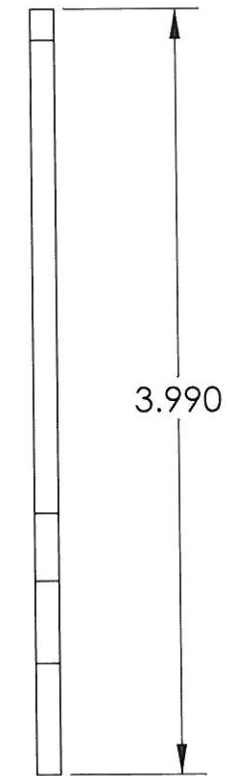
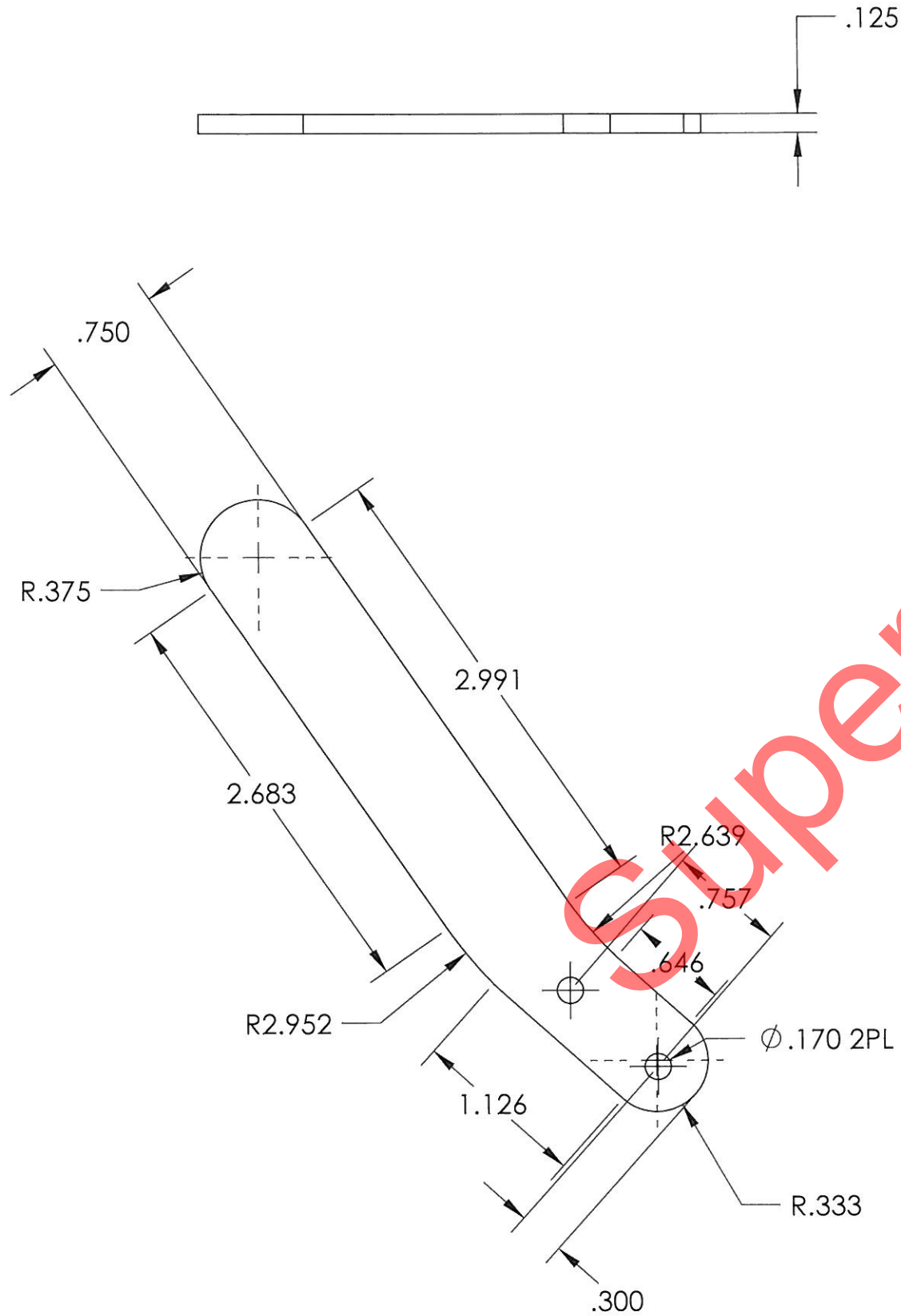


647.9810



ORIGINAL DATE (MO-DA-YR) 06-21-10		APICAL INDUSTRIES	
DRAWN BY D.SCHUR	CHECKER P. BRAVO	2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWING APPROVAL P. BRAVO		MOUNTING ASSY	
CONTRACT No.		SIZE B	REV. N/C
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .01$ 3 PLACE DECIMALS $\pm .005$ ANGLES $\pm .5^\circ$		CAGE CODE 07MZ6	DWG. NO. 647.9800
		SCALE: NONE	SHEET 2 OF 3

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ORIGINAL DATE (MO-DA-YR) 06-21-10		APICAL INDUSTRIES	
DRAWN BY D.SCHUR		2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
CHECKER P. BRAVO		MOUNTING ASSY	
DRAWING APPROVAL P. BRAVO			
CONTRACT No.			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .01$ 3 PLACE DECIMALS $\pm .005$ ANGLES $\pm .5^\circ$		SIZE B	REV. N/C
		CAGE CODE 07MZ6	DWG. NO. 647.9800
		SCALE: NONE	SHEET 3 OF 3